

CIGARETTE SPECIFICATION

MANUFACTURING CENTER
MARLBORO KS REGULAR SP - TAIWAN 14.0MG FTC TAR
BRAND CODE-00290 (TWN)

EFFECTIVE DATE: 09/23/94
TAIWAN

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APPLIES TO EXPORT FORMULAS: 78 92

CIGARETTE LENGTH : 84.0 MM FTC TAR : 14.0 MG/CIGT 13.5 - 14.4
TOBACCO ROD CIRCUM. : 24.80 MM
TOBACCO ROD LENGTH : 63.0 MM
FILTER LENGTH : 21.0 MM
TIPPING LENGTH : 25.000 MM
TOTAL R.T.D. : 4.90 IN. H2O
DILUTION TARGET : 15.0 +/- 5.0 %

TIPPING PAPER - /USE UP: 50MM X 3500M CORK KC GSR 757 14-406-A LASER PERF.
REPLACE WITH : 50MM X 3500M CORK KC GSR 757/M2 14-203-A LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
24.00 NA: 1 ROW 27.00 8.5 X 20MM

TIPPING ADHESIVE : NATIONAL 32-2037 61-065-A
: NATIONAL 32-2030 (FORMERLY 72-3569) PVA 61-048-A

SEAM ADHESIVE : FULLER WB-3902U PVA 61-444-A

STD. FILLER - PACK O.V.: A0012 - 13.00% MARLBORO REGULAR FTB

CIGARETTE PAPER : 27.00MM X 6700M 33CU/0.6%/100% FLAX 10-774-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MARLBORO

REASON FOR CHANGE : TPG BASESHEET/PM PERF CODE CHGD TO 14-406-A U/R W/
: 14-203-A. TPG PAPER BASESHEET CHG MADE TO IMPROVE
: ADH. ABSORPTION QUALITY. TPG 14-412-A REMOVED, INV.
: DEPLETED. ADH. UPDATED. NO WT CHG. OK TO MIX CIGTS.

PREPARED BY : ALLYSON M. MILBURN
PREPARATION DATE : 9/23/94

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APPROVED BY: *Janice M. Busic*

SUPERCEDES SPECIFICATION DATED: 6/03/94

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